WE HAVE MORE THAN 35 YEARS OF EXPERIENCE, DEVELOPING DIRECT CURRENT COMPRESSORS AND HELPING CUSTOMERS BENEFIT FROM THE OPPORTUNITIES OF MOBILE REFRIGERATION TECHNOLOGY.

WITH A DEEP INSIGHT OF THE USAGE ACROSS VARIOUS APPLICATIONS WE HAVE EARNED A POSITION AS MARKET LEADER, WORKING WITH OEM-CUSTOMERS.

CONTROLLER FOR BD COMPRESSORS

SECOP

OPERATING INSTRUCTIONS (BD P-Housing) 101N0212, Standard (2nd Generation), 12/24 V DC 101N0650, Automotive (2nd Generation), 12/24 V DC





www.secop.com SETTING THE STANDARD

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INTRODUCTION

1.1 Applications

The BD35F, BD35K, BD50F and BD80CN compressor systems are mainly introduced for mobile refrigerators and freezers. The operating conditions are Low/Medium/High Back Pressure (LBP/MBP/HBP). The system is able to operate in ambient temperatures up to +55 °C (131 °F).

Typical applications for the 101N0212 and 101N0650 electronics are:

- Truck refrigerators and freezers
- Boat refrigerators and freezers
- Bus refrigerators and freezers
- Portable boxes
- Solar cabinets
- Agriculture

The 101N0212 is intended for aftermarket usage, while the 101N0650 is intended for OEM applications, where requirements to EMI and leakage current are important.

1.2 Functions

The main functions of the controllers are:

- Motor / Compressor speed control
- Thermostat control (ON / OFF or electronic via NTC temperature sensor)
- ECO function to optimize compressor speed for minimum power consumption
- Fan control
- Error LED
- Communication interface
- Monitoring function
- Error & event log
- Battery protection functions
- Main Switch
- Log of specific parameters via Tool4Cool® software
- Optimization of specific parameters via PC software before commencing mass production
- Parameter setting via PC or resistors

2. ELECTRICAL UNIT TECHNICAL DATA

Below is a list of key parameters for 101N0212 Standard electronic unit and 101N0650 Automotive electronic unit.

Type code 101N0212 and 101N650

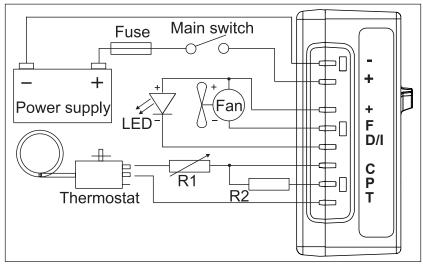
| Input voltage | 9.0-32 V DC |
|---------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Min./max. operating temperature | -10 to +55 °C |
| External fuse required | 15 A @ 12 V, 7.5 A @ 24 V, slow blow type |
| Starting current | 15 A @ 12 V, 7.5 V @ 24 V |
| Leakage current 101N0212 | <= 1.2 mA @ 12 V, < 2.4 mA @ 24 V |
| Leakage current 101N0650 | <= 150 μA @ 12 V, < 170 μA @ 24 V |
| EMC approval 101N0212 | Compliant to 2004/104/EC (e-marking) EC declaration 2004/108/EC CISPR 25 Class 1 CISPR 14 |
| EMC approval 101N0650 | Compliant to 2004/104/EC (e-marking) EC declaration 2004/108/EC CISPR 25 Class 4 in all operating modes CISPR 25 Class 5 except 80-82 Mhz radiated emission with 12 V supply at 3500 rpm |
| NTC type to be connected | Epcos M800/5K |
| Fan output | 5 W, nominal voltage 12 V Use a fan with over/undervoltage A 12 V fan must also be used in 24 V systems |

Key parameters

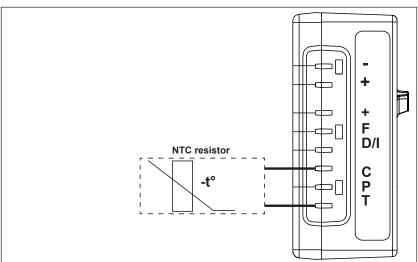
| Test name | Standard | Conditions |
|-------------------------------|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Temperature shock | VW 801 01: 2009-03 sec. 5.2.2 | -40/+105 °C, 10 sec., 75 cyc/min., 300 cyc |
| Vibration | Freightliner Eng Std 49-00085 | 5-500 Hz, 4 g, X-Y-Z axis, 3x3 h each |
| Salt Mist | VW 801 01: 2009-03 sec. 5.5.4 | Powered, 1 of 8 hours running, 6x8 h spray on/16 h off, 5 % NaCL, 35 °C, 1-2 ml/80 $\rm cm^3/h$ |
| Corrosion | ASTM G85 Annex 5 | 0.05 % NaCL + 0.35 % ammonia sulphate, 35 °C, 6 h of 1 h on/1 h off repeated |
| Gas exposure | | 6h, 75 % RH, 0.5 % H2S + 0.5 % S03 |
| Thermal cycling with humidity | EN60068-2-35 test Db | -10/+55 °C, 97 % RH, 3 weeks, compressor running intermitting |
| Storage | VW 801 01: 2009-03 sec. 5.1.1 | +90 °C 96 h, -40 °C 24 h |
| IP test | EN 60529 Edition 2.1 2001-02 | Min. IP 20 |
| Free fall | IEC 60068-2-32 | 1 m, concrete, 2 times 2 sides |
| Thermography | | 0/60/60 °C 3500 rpm, solder below 110 °C, components acc. Secop derating guideline |
| Thermal performance | | Steady state: 15/60/60 °C @ 2000, 10/60/60 °C @ 2500, 5/60/60 °C @ 3000, 0/60/60 °C @ 3500. Pull down, 5 min. without cutout: 15/70/60 °C @ 2000, 15/70/60 °C @ 3500. |

3. WIRING

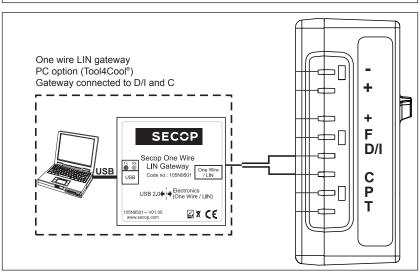
3.1 Wiring diagram Standard configuration



3.2 Alternative 1: **NTC** connection



3.3 Alternative 2: Communication interface



The compressor control unit has the following connections:

- -, + Main supply voltage. Nominal voltage 12 V DC and 24 V DC, range: 9.0 to 32 V DC.
- +, F Fan connection, max. 5 W, connect always 12 V fan (even in 24 V systems).
- D/I: Connect either an Error LED between + and D/I for a simple error indication.

 The Error LED will be driven with 10 mA constant current.

 Or connect communication interface (Tool4Cool® gateway or customer controller like display) between D/I and C.
- P, C Connect a battery protection resistor to select the required battery cut out value. See table at chapter 6, **Battery programming**, on page 9.
- C+T Connect either a mechanical thermostat, a mechanical thermostat in series with a speed programming resistor or a NTC temperature sensor.

 See chapter 7, **Speed control modes** on page 12.

3.4 Wire dimensions

| Size | | | ength* operation | Max. length* 24 V DC operation | | |
|--------------|-------------------------------------|-----|---------------------|-----------------------------------|----|--|
| AWG Gauge | Cross section mm ² | ft. | m | ft. | m | |
| 12 | 2.5 | 8 | 2.5 | 16 | 5 | |
| 11 | 4 | 13 | 4 | 26 | 8 | |
| 10 | 6 | 20 | 6 | 39 | 12 | |
| 8 | 10 | 33 | 10 | 66 | 20 | |

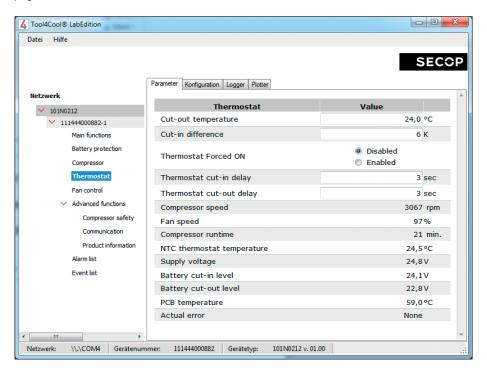
^{*} Length between battery and electronic unit

MENU OVERVIEW

4.1 User interface

Operation of the Compressor control unit can be done through the Secop PC software Tool4Cool® The menu structure is shown below.

On the following pages each separate menu is explained in detail. For installation and operation of Tool4Cool®, please refer to Chapter 15 **Installation of the software** on page 26.



4.2 Operation

The Tool4Cool® software enables the user to observe and document certain aspects of the compressor operation via the controller. The output of the software is in the form of data logs and plots.

Using Tool4Cool® the user can also change the settings of the controller parameters, and copy settings from one controller to another.

Operating Instructions

5.

PARAMETERS

Description of parameters

Main Switch Function

In order to start and stop the compressor the Main Switch can be set to ON or OFF.

OEMs making an interface with custom design electronics via Modbus must be able to control the CCU ON/OFF via the Main Switch (CCU = Compressor Control Unit).

ON: All functions are active.

OFF: All main functions are inactive, however

- Battery monitoring active
- NTC temperature sensor monitoring active
- PCB inverter temperature monitoring active

Settings

| Name | Default | Max. value | Min. value | Step | Unit |
|---------------------|---------|------------|------------|------|------|
| Main switch | ON | ON | OFF | 1 | - |
| Default main switch | ON | OFF | ON | 1 | - |

Beside the "main switch" parameter a "default main switch" parameter is available. This parameter defines, how the main switch will be set after a power supply interruption.

For standalone systems without a customer specific controller (e.g. display) it's recommended to have this "default main switch" set to 1 (ON) which is also the default. This way the unit will automatically continue to run after a power interruption.

For systems using a customer specific controller (e.g. display), it should be set to 0 (OFF) to ensure, that the compressors stays off even after a power down/up, if the communication line is interrupted.

BATTERY PROTECTION

The battery protection prevents permanent damage to the battery by discharge.

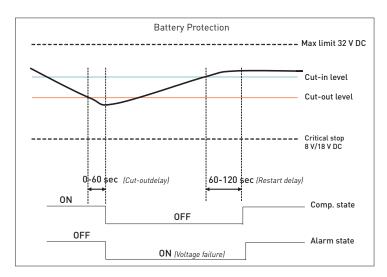
The setting range is 9-17 V DC for 12 V DC systems, and 19 to 27 V DC for 24 V DC systems. The cut out values and cut in differences can be set individual for 12 V systems, 24 V systems and Solar systems.

If the voltage remains below the cut-out voltage for the time specified in the parameter "Cut-out delay" (default 3s), compressor and fan are stopped.

Compressor and fan are stopped immediately, if the voltage drops below 8 V in 12 V systems and below 18 V in 24 V systems (critical stop).

If Solar is selected, the electronic will be able to run over the entire input voltage range (9-32 V), without stopping between 12 V and 24 V range.

Tolerances are ± 0.30 V DC.



Settings

| Name | Default | Max value | Min value | Step | Unit |
|-------------------------------|---------|-----------|-----------|------|---------|
| Battery cutout level 12 V DC | 10.4 | 17 | 9 | 0.1 | Volt |
| Battery cut-in diff. 12 V DC | 1.3 | 10 | 0.5 | 0.1 | Volt |
| Battery cut-out level 24 V DC | 22.8 | 32 | 19 | 0.1 | Volt |
| Battery cut-in diff. 24 V DC | 1.3 | 10 | 0.5 | 0.1 | Volt |
| Battery Solar mode on/off | Disable | Enable | Disable | - | - |
| Cutout delay | 3 | 60 | 0 | 1 | Seconds |

Measurements

| Name | Note | Unit |
|-----------------------|---------------------------------------------------|------|
| Voltage cut-out level | Only show in Solar Mode | Volt |
| Battery cut-in level | In Solar Mode change text to voltage cut-in level | Volt |
| Supply voltage | Measured on + and - terminals | Volt |

6.1 Solar mode

In order to let the compressor run on solar panels, the solar mode should be enabled. The solar mode can be enabled either with Tool4Cool $^{\odot}$ or with a 220 kOhm resistor between C & P.

With solar mode enabled, the battery protection settings will not stop the compressor between 12 V and 24 V voltage range, but let it run over the entire voltage range from 9 to 32 V DC.

Settings

| Name | Default | Max value | Min value | Step | Unit |
|---------------------------|---------|-----------|-----------|------|------|
| Battery Solar mode on/off | Disable | Enable | Disable | - | - |

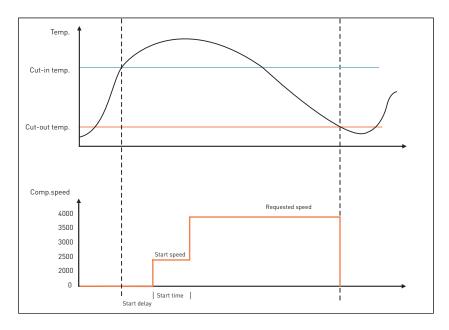
6.2 Battery programming resistor

To program the battery cut out value, either Tool4Cool® can be used or a resistor can be connected between C+P. See R9 in chapter 3.1, wiring diagram on page 5.

| Resistor (9) kΩ | 12 V cut-out [V] | 12 V cut-in [V] | 12 V max. [V] | 24 V cut-out [V] | 24 V cut-in [V] | 24 V max. [V] |
|-----------------|------------------|-----------------|---------------|------------------|-----------------|---------------|
| 0 | 9.6 | 10.9 | 17.0 | 21.3 | 22.7 | 31.5 |
| 1.6 | 9.7 | 11.0 | 17.0 | 21.5 | 22.9 | 31.5 |
| 2.4 | 9.9 | 11.1 | 17.0 | 21.8 | 23.2 | 31.5 |
| 3.6 | 10.0 | 11.3 | 17.0 | 22.0 | 23.4 | 31.5 |
| 4.7 | 10.1 | 11.4 | 17.0 | 22.3 | 23.7 | 31.5 |
| 6.2 | 10.2 | 11.5 | 17.0 | 22.5 | 23.9 | 31.5 |
| 11 | 10.5 | 11.8 | 17.0 | 23.0 | 24.5 | 31.5 |
| 14 | 10.6 | 11.9 | 17.0 | 23.3 | 24.7 | 31.5 |
| 18 | 10.8 | 12.0 | 17.0 | 23.6 | 25.0 | 31.5 |
| 24 | 10.9 | 12.2 | 17.0 | 23.8 | 25.2 | 31.5 |
| 33 | 11.0 | 12.3 | 17.0 | 24.1 | 25.5 | 31.5 |
| 47 | 11.1 | 12.4 | 17.0 | 24.3 | 25.7 | 31.5 |
| 82 | 11.3 | 12.5 | 17.0 | 24.6 | 26.0 | 31.5 |

COMPRESSOR SPEED

The speed and thereby the capacity of the compressor is set using the **Requested speed** parameter. During start up, the compressor runs at a lower speed, **Start speed**, than Requested speed. The duration of the period running at **Start speed** is set using the **Start time** parameter.



If the compressor speed drops below the minimum or exceeds the maximum speed, the compressor will stop and an alarm **Min speed failure or Max. speed failure** will be sent. The compressor will try to restart after the set **Restart time**. The **Restart time** default is 60 sec. The fans will continue to run.

Compressor speed control modes

The speed and capacity can be controlled in four ways:

- 1) mechanical thermostat with speed control resistor
- 2) mechanical thermostat and speed set via Tool4Cool® / communication interface
- 3) NTC and ECO speed set via Tool4Cool® / communication interface
- 4) NTC and fixed speed set via Tool4Cool® / communication interface

7.1.1 Speed control Mode 1

Mechanical Thermostat and Resistor Speed

In Speed control mode 1, the speed can be set via an external resistor in series with the mechanical Thermostat (see chapter 3.1, page 5, **Wiring diagram**). Alternatively, a constant current or a PWM signal (open collector, 5kHz +-5%) can be used to control the speeds. For details of the speed, please refer to the following table:

| Motor speed [rpm] | Resistor [Ohm] | Current [mA] |
|-------------------|----------------|--------------|
| 2000 | 0 | 5 |
| 2500 | 277 | 4 |
| 3000 | 692 | 3 |
| 3500 | 1523 | 2 |

7.1.2 Speed control Mode 2

Mechanical Thermostat and Tool4Cool® Speed

In Speed control mode 2, the speed can be set via Tool4Cool® or any customer specific controller (e.g. a display). To set the compressor speed, enter the required speed into the field "requested compressor speed".

The Compressor On / Off state is still controlled via a mechanical thermostat. Alternatively it can also be controlled via Tool4Cool® or any customer specific controller (e.g. a display). This would be done via the "thermostat forced on" parameter.

7.1.3 Speed control Mode 3

NTC and ECO Speed

"NTC and ECO speed set via Tool4Cool® / communication interface" would be used if a NTC is used to control the temperature inside the cabinet. This is the most advanced function of the new controller. The compressor speed is automatically adapted to the current cooling requirement.

Operation in ECO mode reduces energy consumption and noise by controlling compressor speed as a function of temperature.

The Eco Temperature is automatically calculated to be in the middle between cut in temperature and cut out temperature:

- when operating below ECO temperature, compressors run at the set ECO speed (often 2000 rpm)
- when operating above ECO temperature, the compressors run at Requested speed (often 3500 rpm)

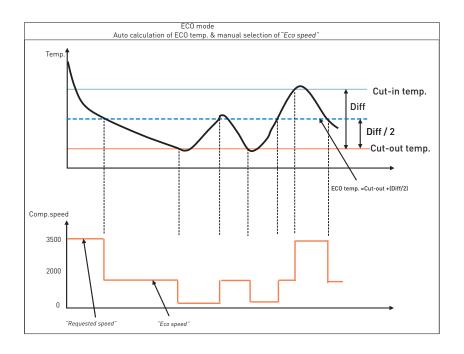
The temperatures can be adjusted in the "Thermostat" section within Tool4Cool®.

7.1.4 Speed control Mode 4

NTC and fixed speed

NTC with fixed speed is used, if the ECO function is not required. The compressor is running with the fixed speed, set via Tool4Cool®.

The NTC temperatures for cut in and cut out can be set in the thermostat section within Tool4Cool®.



Settings

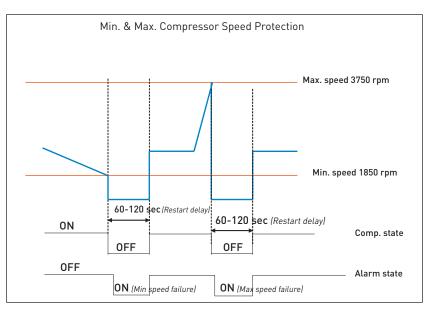
| Name | Default | Max value | Min value | Step | Unit |
|-----------------|---------|-----------|-----------|------|---------|
| Requested speed | 2000 | 3500 | 2000 | 10 | rpm |
| Start delay | 2 | 240 | 0 | 1 | Seconds |
| Start speed | 2500 | 2500 | 2500 | 1 | rpm |
| Start time | 30 | 240 | 30 | 1 | Seconds |

Measurement

| Name | Description | Step | Unit |
|----------------------------|-------------|------|------|
| Compressor speed (+/-10 %) | | 1 | rpm |

The compressor is protected against operation below minimum speed. Lubrication of the compressor will be very poor at excessively low speed and therefore low speed operation would lead to destruction of the compressor. Speed limits are: min 1850 rpm; max speed 3750 rpm.

7.2 Compressor min. and max. speed protection



CONDENSER FAN

Condenser fan

The fan is synchronized with the compressor operation.

Start and stop delays can be set up as a function of the state of the thermostat.

Furthermore, the fan can be set to run continuously (forced ON operation).

Some fan defects are detectable, and are displayed in the parameter **Error**.

The fan start and stop delays start after the thermostat delays have passed. Please see chapter 9.2 on page 15, **Thermostat delays**.

Settings

| Name | Default | Max value | Min value | Step | Unit |
|-----------------|---------|-----------|-----------|------|---------|
| Fan start delay | 0 | 240 | 0 | 1 | Seconds |
| Fan stop delay | 0 | 240 | 0 | 1 | Seconds |
| Fan forced ON | OFF | ON | OFF | 1 | - |

Measurements

| Name Description | | Step | Unit |
|------------------|------------------|------|------|
| Fan speed | Actual fan speed | - | % |

THERMOSTAT

9.1 Thermostat type

Two types of thermostat can be utilized for temperature control.

9.1.1 Electronic thermostat (NTC sensor)

The electronic thermostat provides active temperature control. With an NTC sensor the cabinet temperature can be measured constantly by the compressor electronic. If a customer controller (display) is used, it can just sent the desired temperature to the compressor controller and the compressor controller will regulate the compressor operation automatically according to the demand. Disconnected sensor error alarm (NTC sensor failure) is sent when the measured temperature is > 85 °C. Short circuited sensor error alarm (NTC sensor failure) is sent when the measured temperature < -50 °C.

9.1.2 Mechanical thermostat

A mechanical ON/OFF thermostat can be connected at terminals C & T. No detection of faulty thermostat is provided when an ON/OFF thermostat is used.

9.2 Thermostat delays

In order to prevent the compressor from accidentially starting and stopping due to a flickering Thermostat, a delay has been added.

This delay can be especially useful on bumpy roads. The default on and off delay is three seconds.

In general, there are three on- and off-delays built into the electronic:

- a) Thermostat on- and off-delay
- b) Compressor on- and off-delay
- c) Fan on- and off-delay

The compressor is started after the thermostat has closed and thermostat on-delay plus compressor on-delay have elapsed.

The fan is started after the thermostat has closed and thermostat on-delay plus fan on-delay have elapsed.

A Thermostat on and off event is only logged, once the corresponding Thermostat delay is elapsed. Therefore it is generally recommended, to set the thermostat delay as high as acceptable for the user.

Settings

| Name | Default | Max value | Min value | Step | Unit |
|--------------------|---------|-----------|-----------|------|--------------|
| Cutout temperature | 4 | + 40 | -40 | 1 | Celcius (°C) |
| Difference | 2 | 15 | 1 | 1 | Kelvin (K) |
| Forced ON | OFF | ON | OFF | 1 | - |

Measurements

| Name | Description | Step | Unit |
|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|---------|
| Runtime | Runtime is provided to record cooling-time (thermostat cut-in period). The runtime is updated during cooling, starting with 0 at start of each cooling period. During cooling OFF (Thermostat cut-out), the Runtime parameter will show the time for the last cooling period. Runtime is reset at the beginning of a cooling ON period, and at power-up. | 1 | Minutes |
| Actual temperature | Real-time air temperature when a NTC sensor is used. When a mechanical thermostat is used, only thermostat status ON or OFF is displayed. | - | °C |

COMMUNICATION

Lost Communication

In a network system with custom designed interface modules acting as master on the Modbus, it is desirable to stop the compressor from running when communication to the master is lost.

If communication is lost it will not be possible for the customer to stop the compressor as long as cooling is requested.

The function will stop the compressor after a certain time (Communication time out), when there is no contact to the master controller. The stop is realized through the MainSwitch. The Main Switch will be set to OFF.

If the power gets disconnected, the main switch will be set to "Default Main Switch after power up" (see section Main Switch on page 5).

If a customer specific controller (e.g. display) is used, it is recommended to set "Default Main Switch after up" to 0 (OFF) and "Set Main Switch to OFF when communication timeout occurs" to 1 (ON).

Bus addresses

The node number is the adress of the electronic. If mulitple compressor electronics are used with one customer controller in one network, each compressor electronic must have its unique Node Number.

Protection code

A coded privacy function protects customers' settings from being read by third parties. The code must be verified by entering twice.

Settings

| Name | Default | Max value | Min value | Step | Unit |
|-----------------------|---------|-----------|-----------|------|---------|
| Bus address | 1 | 247 | 1 | 1 | - |
| Communication timeout | 900 | 7200 | 15 | 1 | Seconds |
| Protection code | 0 | 9999 | 0 | 1 | - |

Mesurements

| Name | Default | Max value | Min value | Step | Unit |
|-------------------|---------|-----------|-----------|------|--------|
| Protection status | 0 | 1 | 0 | 1 | on/off |

PRODUCT INFORMATION

Secop labels on electronic units consist of a 2D Data Matrix Code area and a number of lines with information.

The 2D Data Matrix Code is always built up with 62 characters containing information about type, code number, product version, product revision, unit ID, supplier, part number and text.

Text information on the label:

Line 1: ID: PLYYWWssssss (unique number)

Line 2: Date: YYWW Line 3: Ver.: VV Line 4: Text: text

Meaning:

PL Production location, 01 ... 99 YY Year, 12 = 2012 WW Week number, 01 ... 52 ssssss Serial number, 000001 ... 999999

VV Version, 00 ... 99

Settings

| Name | Description |
|-----------|--------------------------------------------------------------------------------------------------|
| Unit name | Possible to fill in customer name for the unit when presented in PC software program Tool4cool®. |

Measurements

| Name | Description |
|------------------|-----------------------------|
| Product code no. | Secop product code number |
| Firmware version | Controller software version |
| Production date | Secop production date |

ERROR AND EVENT LOG

12.1 Actual Error

The alarm function notifies the user when an error arises in the system, and implements measures which prevent damage to the refrigeration system.

This parameter is on view in all parameter groups.

Output

| Name | Description |
|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| Actual error | 0 = No error 1 = Voltage failure 2 = Fan failure 3 = Motor failure 4 = Speed failure 5 = Thermal failure 6 = NTC sensor failure 7 = Communication error |

This error codes can also be read out via an Error LED, connected between + and D/I. See Chapter 3.1 on page 5.

12.2 Error log

In order to assist in service and fault situations, an error log is implemented in ECU, the log is read out via Tool4Cool®. The log contains Errors and the sequence of their occurrence. Additionally, they are linked to the Event log.

(add blank line here)

Each error contains the following information:

- Time of occurrence related to compressor power up, with 1 sec as sample time
- The sequence of occurrence (Error list reference)
- Error main description
- SubError description
- Number of occurrence

possible to clear the error log via a clear function.

12.3 Event log

In order to assist in service and fault situations, an event log is implemented in ECU, the log is read out via Tool4Cool®. The log contains parameters and events when parameter changes and on Power up.

Each event contains the following information:

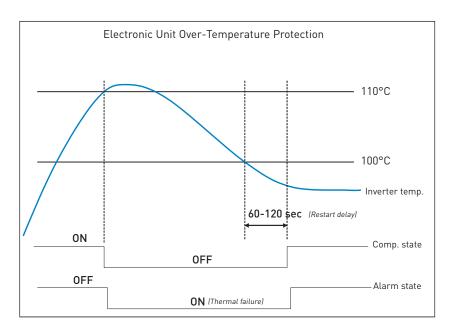
- Time of occurrence related to compressor power up, with 1 sec as sample time
- The sequence of occurrence (Event list reference)
- Parameter/Event description
- The value of the parameter
- Number of occurrence (when no value is related to the parameter)
- The value of the parameter which caused the failure (if connected to a parameter); it is possible to clear the event log via a clear function.

INVERTER TEMPERATURE (PCB)

The controller overheating protection system ensures that the controller does not operate at extremely high temperatures, because under these conditions the quality of the soldered joints will be endangered.

When the unit reaches 110 $^{\circ}$ C the system will shut down and an alarm error (Alarm 6: Thermal failure) will be sent.

The system restarts automatically after the temperature has dropped below 100 °C. Hereafter the set delay **Compressor restart delay** must be terminated. The default duration is 60 sec..



14. ORDERING

| | Model | Code number | Description |
|-----------------------------|-------------------------------------------------|-------------------|----------------------------------------------------|
| | BD35F | 101Z0200 | standard version |
| | BD35F | 101Z0204 | inch connectors |
| | BD35F-B | 101Z0205 | noise improved version for busses and trucks |
| | BD35F-HD | 101Z0206 | heavy duty version for trucks with chassis mounted |
| | BD50F | 101Z1220 | standard version |
| | BD50F | 101Z0203 | inch connectors |
| | BD80CN | 101Z0403 | standard version |
| | | | |
| | Electronic unit Standard , 12/24 V DC | 101N0212 | for aftermarket use |
| Š | Electronic unit Automotive, 12/24 V DC | 101N0650 | for OEM use |
| Single-Pack | Temperature sensor, 470 mm, spade connectors | 105N9612 | accessories |
| ingle | Temperature sensor, 1000 mm, spade connectors | 105N9614 | accessories |
| S | Temperature sensor, 1500 mm, spade connectors | 105N9616 | accessories |
| | Secop One Wire/LIN gateway with cables & driver | 105N9501 | accessories |
| | | | |
| <u>۲</u> | Electronic unit Standard , 12/24 V DC | 101N0213 | for aftermarket use |
| -Pa | Electronic unit Automotive, 12/24 V DC | 101N0651 | for OEM use |
| Industrial-Pack (I-Pack) | Temperature sensor, 470 mm, spade connectors | 105N9613 | 200 pcs. |
| snpu [] | Temperature sensor, 1000 mm, spade connectors | 105N9615 | 100 pcs. |
| _ | Temperature sensor, 1500 mm, spade connectors | 105N9617 | 100 pcs. |
| | | | |
| Software Package | Tool4Cool® LabEdition | free of charge | www.secop.com/tool4cool.html |

| | MODBUS Parameter identification | | | | | | tion |
|--------------------|----------------------------------------------------------|------------------------------|--------------------|------------|------------|---------------------|--------|
| Register number | Group name & parameter text | Setting or measurement | Default setting | Min. Value | Max. value | Unit Shown i T4C | EEPROM |
| | Main functions. Menu level 1 | | | | | | |
| 35401 | Main switch | Setting | ON | OFF | ON | | |
| 35402 | Default Main switch | Setting | ON | OFF | ON | | Χ |
| | Battery protection. Menu level 1. | | | | | | |
| 35324 | Battery cut-out level 12 V DC | Setting | 10.4 | 9 | 17 | V | Χ |
| 35325 | Battery cut-in difference 12 V DC | Setting | 1.3 | 0.5 | 10 | V | Χ |
| 35326 | Battery cut-out level 24 V DC | Setting | 22.8 | 19 | 32 | | Χ |
| 35327 | Battery cut-in difference 24 V DC | Setting | 1.3 | 0.5 | 10 | V | Χ |
| 35303 | Battery cut-out delay | Setting | 3 | 0 | 600 | sec. | Χ |
| 35330 | Solar Mode | Setting | Disable | Disable | Enable | | Χ |
| 35304 | Voltage cut-out level | Measurement | | | | V | |
| | Battery cut-in level | Measurement | | | | V | |
| 35400 | Supply voltage | Measurement | | | | V | |
| | Compressor. Menu level 1. | | | | | | |
| 35101 | Speed control mode | Setting | 1 | 1 | 4 | | X |
| 35001 | Requested compressor speed | Setting | 2000 rpm | 2000 rpm | 3500 rpm | rpm | Χ |
| 35006 | Requested compressor speed RAM | Setting | 2000 rpm | 2000 rpm | 3500 rpm | rpm | |
| 35111 | Requested ECO speed | Setting | 2000 rpm | 2000 rpm | 3500 rpm | rpm | Χ |
| 35002 | Compressor start delay | Setting | 2 | 0 | 240 | sec. | Χ |
| 35029 | Compressor stop delay | Setting | 0 | 0 | 240 | sec. | Χ |
| 35004 | Compressor start speed | Setting | 2500 rpm | 2500 rpm | 2500 rpm | rpm | |
| 35005 | Compressor start time | Setting | 30 | 30 | 240 | sec. | Χ |
| 35098 | Compressor speed | Measurement | | | | rpm | |
| 35113 | Compressor runtime | Measurement | | | | min. | |
| | Thermostat. Menu level 1. | | | | | | |
| 35102 | Cut-out temperature | Setting | 4 | -40 | 40 | °C | Χ |
| 35103 | Cut-in difference | Setting | 2 | 1 | 15 | K | Χ |
| 35104 | Thermostat Forced ON | Setting | Disabled | Disabled | Enabled | | Χ |
| 35403 | Thermostat cut in delay | Setting | 2 | 0 | 90 | sec | Χ |
| 35404 | Thermostat cut out delay | Setting | 0 | 0 | 90 | sec | Χ |
| 35200 | NTC thermostat temperature / Thermostat | Measurement | | | | °C | |
| | Fan control. Menu level 1. | | | | | | |
| 35203 | Fan start delay | Setting | 0 | 0 | 240 | Sec | Χ |
| 35204 | Fan stop delay | Setting | 0 | 0 | 240 | Sec | Χ |
| 35205 | Forced ON | Setting | Disabled | Disabled | Enabled | | Χ |
| 35300 | Fan speed | Measurement | | 0 | 100 | % | |
| | Compressor safety. Menu level 2 Adva | anced functions. | | | | | |
| 35003 | Compressor restart time | Setting | 60 | 60 | 120 | sec | Χ |
| | Communication. Menu level 2 Advanc | ed functions. | | | | | |
| 35901 | Node number | Setting | 1 | 1 | 250 | | Χ |
| 35903 | Set Main Switch to OFF when communication timeout occurs | Setting | 0 | 0 | 1 | | Χ |
| 35904 | Communication timeout | Setting | 900 | 15 | 7200 | sec | Χ |
| 35905 | Protection code | Setting | 0 | 0 | 9999 | | Х |
| | Protection status | Measurement | 0 | 1 | 0 | | |
| | | | | | | | |

Note

See also "default main switch".

Defines the value of mainswitch parameter 35401 after reset.

Hide in Solar Mode.

In Solar Mode change from setting to measurement. Change text from Battery cut-in difference to Voltage cut-in difference.

Hide in Solar Mode

In Solar Mode change from setting to measurement. Change text from Battery cut-in difference to Voltage cut-in difference.

Valid during start up and normal operation.

Voltage range is 9.6 to 32 V DC when enabled.

Only show in Solar Mode.

In solar mode change text to Voltage cut in level.

Measured on + and - terminals.

- 1 = Mech thermostat and speed via resistor
- 2 = Mech thermostat and speed via T4C
- 3 = NTC and ECO mode 4 = NTC and speed via T4C

Overruled by resistor in series with thermostat in speed mode 1. Hide in speedmode 1.

RAM parameter. Not show in T4C.

Overruled by resistor in series with thermostat in speed mode 1.

The time that the compressor should wait after sp voltage above min stop.

The time that the compressor should wait after sp voltage above min stop.

Fixed 2500 rpm.

Cut-in time will show the time for the last cooling period (thermostat cut-in period). Compressor runtime is reset at every start of cooling ON period.

Thermostat filter, e.g. For Tilt sensor filtering.

Thermostat filter, e.g. For Tilt sensor filtering.

Real time air temperature when a NTC sensor is used. When a mechanical thermostat is used, only thnermostat status ON or OFF is displayed.

Delay compared to thermostat status

Delay compared to thermostat status

The time that the unit should wait before attempting a restart, after an error has occured.

Can be changed without restarting the electronic unit.

0 = Function disabled.

1 = Set Main Switch to OFF when communication timeout occurs.

When locking the unit, the code should be written twice to verify. When unlocking the unit, the code should only be written once.

0 = Unlocked 1 = Locked

| | MODBUS Parameter identification | | | | | | ion |
|-------------------------------------------------------|---------------------------------|------------------------------|--------------------|------------|------------|---------------------|--------|
| Register number | Group name & parameter text | Setting or measurement | Default setting | Min. Value | Max. value | Unit Shown i T4C | EEPROM |
| Product information. Menu level 2 Advanced functions. | | | | | | | |
| | Unit name | Setting | | | | Characters | X |
| | Product code | Measurement | 101N0XXX | 0 | 0 | 0 | |
| | Software version | Measurement | 01.00 | 0 | 999 | | |
| | Production date | Measurement | XX-YY | 0 | 99999 | 1 | |
| BD status. | | | | | | | |
| 35100 | Actual error | Measurement | | 0 | 8 | | |
| 35868 | Clear alarmlist | Setting | 0 | 0 | 1 | | |
| 35867 | Clear eventlist | Setting | 0 | 0 | 1 | | |
| 35099 | PCB temperature | Measurement | | | | °C | |

Note: Registers are numbered from 1-16, and addressed from 0-15. E.g. "Requested speed" is numbered as

Note

30char, Assign custom name of the unit

XXX: Day of year Y: Year

- 0 = No error 1 = Voltage failure 2 = Fan failure 3 = Motor failure 4 = Speed failure 5 = Thermal failure
- 6 = NTC sensor failure 7 = Communication error

Clearing of alarmlog. Only the one for endusers.

Clearing of eventlog. Only the one for endusers.

The electronic unit has the following settings: Cut-out = 26368 (110°C) Cut-in = 31424 (100°C)

35006, and should be addressed as 35005.

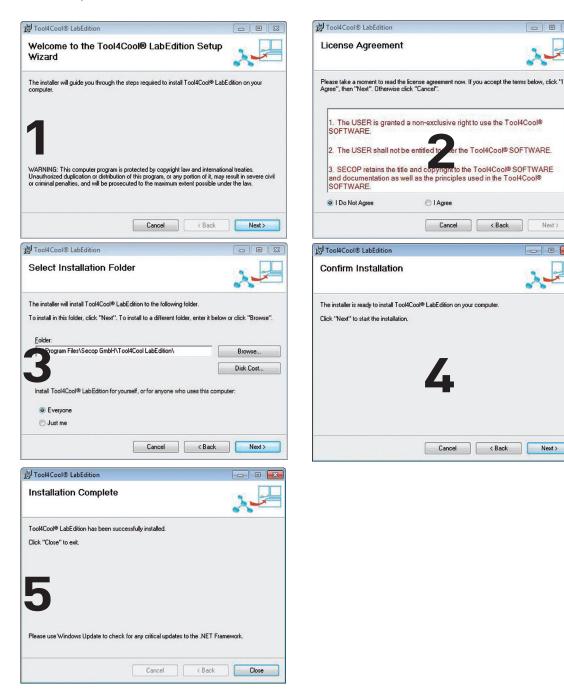
INSTALLATION OF SOFTWARE

Install and configure software

- 1) Visit: http://www.secop.com/products/tool4coolR/download.html and download the latest Tool4Cool® version
- 2) Open the download.



3. Double-click **Tool4Cool® Software Installation.** Run the file setup.exe. Then follow the instructions in the **Setup** Wizard.



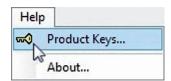
For detailed instructions please refer to **Tool4Cool® LabEdition Operating Instructions**. This manual can be downloaded from the Tool4Cool® homepage: http://www.secop.com/products/tool4coolR/download.html.

Install product key

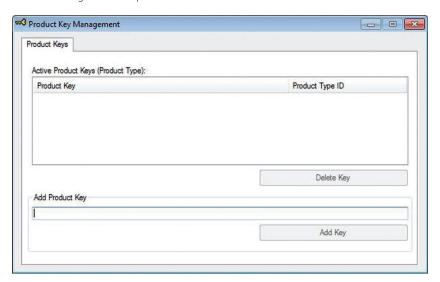
1. Start Tool4Cool® LabEditon by double clicking on the icon on the desktop:



- 2. Select Help in the menu bar.
- 3. Select Product Keys from the drop-down menu:



4. This dialog box will open:



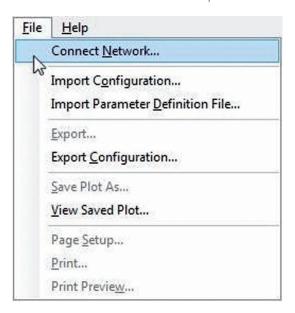
In the Add Product Key field, type the Product Keys shown on the Tool4Cool® Homepage: http://www.secop.com/products/tool4coolR/download.html.

Click the Add Product Key button, to add it to the list.

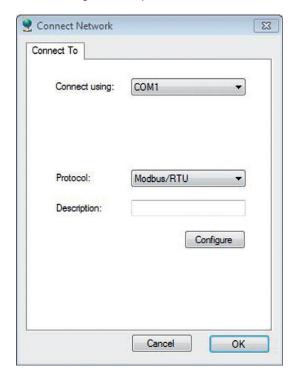
The Product Key is now listed in the Active product keys list.

Connect network

- 1. Select File in the menu bar.
- 2. Select Connect Network in the drop-down menu:



3. This dialog box will open:



In the **Connect using** field, select the COM port to which the gateway is connected.

Press the configure button and select:

- first network node = 1
- last network node = 3
- refresh rate = 3

Close the configure network dialog with OK.

Close the connect network dialog with OK.

Wait a short time. The LEDs on the gateway will flash, then a red arrow will appear in front of the description (COM1).

The controller is now accessible via Tool4Cool®.

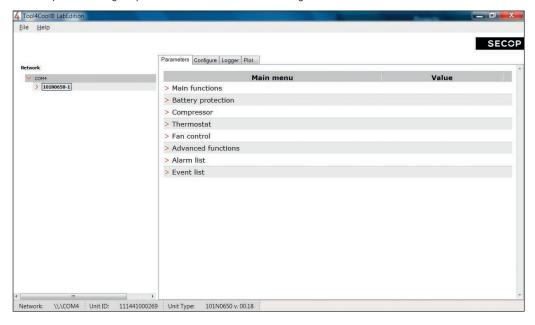


Ready to operate

Click the red arrows to view the controller and its parameter groups:



Click a parameter group name to view details to the right of the screen:



TOOL4COOL® SOFTWARE - FLEXIBLE CONTROL SETTINGS

TOOL4COOL® is a unique PC software tool that enables you to precisely configure your Secop compressors to your cooling systems.

Via microprocessor-based controllers, $TOOL4COOL^{\circledcirc}$ gives you easy access to all parameters. These can be changed, monitored, downloaded or uploaded to get the optimum performance out of your cooling system.

TOOL4COOL® covers a wide range of applications within parking cooling, light commercial cooling and transport cooling and much more. Using TOOL4COOL®, you can determine the basic specifications of your product, giving you the ability to clearly differentiate yourself in the market.





OUR JOURNEY



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